# FOR SERVICE PERSONNEL ONLY

# HITACHI

# **SPLIT UNIT AIR CONDITIONER** INSTALLATION MANUAL

**Indoor Unit RAK-70PPD** 



· Carefully read through the procedures of proper installation before starting installation work

 The sales agent should inform customers regarding the correct operation of installation

#### **Tools Needed For Installation Work**

( • mark is tool exclusive use for R32)

- Power Drill (ø 65mm ~ ø 80mm)
   Vacuum Pump
- Pliers or Wrench 
   Torque Wrench 
   Vacuum Pump Adaptor 
   Flare Tool 
   Gas Leakage Detector

Refrigerant pipe size (outer diameter): Narrow pipe, Liquid (ø6.35mm); Wide pipe, Gas (ø15.88mm)

## SAFETY PRECAUTION

- Read the safety precautions carefully before operating the unit.

  The contents of this section are vital to ensure safety. Please pay special attention to the following sign.
  - ⚠ WARNING ....... Incorrect methods of installation may cause death or serious injury.

Be sure that the unit operates in proper condition after installation. Explain to customer the proper way of operating the unit as described in the user's guide

## **⚠ WARNING**

- Flare nut must use a torque wrench without fail. Tighten with the specified tightening torque. If the flare nut is tightened too much, after a long period of time, the flare nut breaks, Gas leakage, stagnation, touching fire, rarely cause ignition.
- Sharp bending of the pipe use the polyethylene rod, bend not crushed the pipe. Gas leakage from the crushed part, stagnation touching fire, rarely cause ignition.
- Please request your sales agent or qualified technician to install your unit. Water leakage, short circuit or fire may occur if you do the installation work yourself.

  Please observe the instructions stated in the installation manual during the process of installation. Improper installation may cause
- water leakage, electric shock and fire. A brazed, welded, or mechanical connection shall be made before opening the valves to permit refrigerant to flow between
- the refrigerating system parts. A vacuum valve shall be provided to evacuate the interconnecting pipe and/or any uncharged refrigerating system part.
- Mechanical connectors used indoors shall comply with ISO 14903. When mechanical connectors are reused indoors, sealing parts shall be renewed. When flared joints are reused indoors, the flare part shall be re-fabricated.
- Refrigerant tubing shall be protected or enclosed to avoid damage.
  Make sure that the units are mounted at locations which are able to provide full support to the weight of the units. If not, the units may collapse and impose danger.
- Observe the rules and regulations of the electrical installation and the methods described in the installation manual when dealing with the electrical work. Use power cables approved by the authorities of your country.
  Be sure to use the specified wire for connecting the indoor and outdoor units. Please ensure that the connections are tight after
- the conductors of the wire are inserted into the terminals. Improper insertion and loose contact may cause over-heating and fire.

  Please use the specified components for installation work. Otherwise, the units may collapse or water leakage, electric shock
- and fire may occur Be sure to use the specified piping set for R32. Otherwise, this may result in broken copper pipes or faults.
  When installing or removing an air conditioner, only specified refrigerant (R32) shall be allowed, do not allow air or moisture to
- remain in the refrigeration cycle. Otherwise, pressure in the refrigeration cycle may become abnormally high so that a rupture • Be sure to ventilate fully if a refrigerant gas leak while at work. If the refrigerant gas comes into contact with fire, a poisonous
- gas may occur. Be aware that refrigerants may not contain an odour.

  After completion of installation work, check to make sure that there is no refrigeration gas leakage. If the refrigerant gas leaks into the room, coming into contact with fire in the fan-driven heater, space heater, etc., a poisonous gas may occur
- Unauthorized modifications to the air conditioner may be dangerous. If a breakdown occurs please call a qualified air conditioner technician or electrician. Improper repairs may result in water leakage, electric shock and fire, etc.

#### **↑** CAUTION

- A circuit breaker or fuse must be installed. Without a circuit breaker or fuse the danger of electric shock exists.

  The external switch shall be incorporated to completely disconnect from power supply. It should disconnect all poles, and a contact separation of at least 3mm must be present.
- Do not install the unit near a location where there is flammable gas. The outdoor unit may catch fire if flammable gas leaks around it.

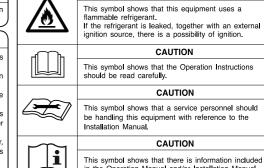
  Do not install the indoor unit in a machine shop or kitchen where vapor from oil or its mist flows to the indoor
- 300 unit. The oil will deposit on the heat exchanger, thereby reducing the indoor unit performance and may deform and in the worst case, break the plastic parts of the indoor unit.
- Please ensure smooth flow of water when installing the drain hose.
  Piping shall be suitable supported with a maximum spacing of 1m between the supports.

#### The Choice of Mounting Site (Please note the following matters and obtain permission from customer before installation).

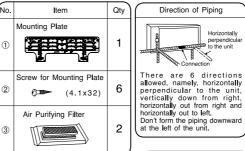
• The unit should be mounted at stable, non-vibratory location

#### **⚠** CAUTION

- No nearby heat source and no obstruction near the air outlet is The clearance distances from top, right and left are specified in
- figure below The location must be convenient for water drainage and pipe connection with the Outdoor unit.
- To avoid interference from noise please place the unit and its remote controller at least 1m from the radio, television and inverter type fluorescent lamp.
- To avoid any error in signal transmission from the remote controller please put the controller far away from high-frequency machines
- and high-power wireless systems The installation height of indoor unit must be 2.3m or more.



#### Names of Indoor Components



# **⚠ WARNING**

BURST HAZARD
Do not allow air, etc. to get into refrigeran cycle (piping)

RISK OF EXPLOSION Compressor must be stopped before removing refrigerant pipes. All service valve must be fully closed after pumping down operation.

Table 1: Minimum Floor area of the room Amin (m2)

## **↑** WARNING Flare connection only at outside of building

Refrigerant piping must be protected from physical damage. Install a plastic cover or equivalent.

Outdoor Model	Max Piping Length (m)	Max refrigerant charge amount (g)	Minimum Floor area of the room $A_{min}$ (m²)		
			RAK-**PPD	RAI-**PPD	RAD-**PPD
RAC-50NPD	30	1500	2.15	1.44	1.44
RAC-60NPD	30	1500	2.15	1.44	1.44
RAC-70NPD	30	1600	2.44	_	1.63

# ↑ WARNING

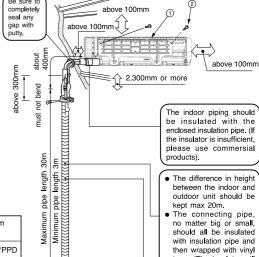
- Do not use means to accelerate the defrosting process or to clean, other than those recomm Any unfit method or using incompatible material may cause product damage, burst and serious injury. The appliance/pipe-work shall be stored in a well ventilated room with indoor floor area larger than A<sub>min</sub> [refer to Table
- 1] and without any continuously operating ignition source. Keep away from open flames, any operating gas appliances or any operating electric heater. Else, it may explode and cause injury or death. The appliance/pipe-work shall be installed, and/or operated in a room with floor area larger than Amin [refer to Table
- 11 and keep away from ignition sources, such as heat/spark/open flame or hazardous areas such as gas appliances gas cooking, reticulated gas supply systems or electric cooking appliances, etc.
- Do not pierce or burn as the appliance/pipe-work is pressurized. Do not expose the appliance/pipe-work to heat, flame, sparks, or other sources of ignition. Else, it may explode and cause injury or death

# This symbol shows that there is information included in the Operation Manual and/or Installation Manual.

#### Figure showing the Installation of Indoor Unit.

#### **⚠** CAUTION

- This unit is chargeless up 30m pipe length.
- Installation of pipe length less than minimum pipe length requirement (3 meters) may generate an abnormal sound



The connection of insulated inner diameter ø 16mm шин Синии

tape. (The insulator will

deteriorate if it is not wrapped with tape).

Please use insulated drair ose for the indoor piping

 $\mathbb{A}$ 

**⚠** CAUTION

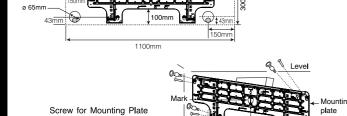
# 1 Installation of Mounting Plate, Wall Penetration and Installation of Protection Pipe

# **⚠** CAUTION

• The draining of the water container inside the indoor unit can be done from the left. Therefore the mounting plate must be fixed horizontally or slightly tilted towards the side of drain hose. Otherwise, condensed water may overflow the water container

# **Direct Mounting On The Wall**

Please use hidden beams in the wall to hold the mounting plate.



# **Procedures of Installation and Precautions**

Procedures to fix the mounting plate.

Please use more than

4 screws

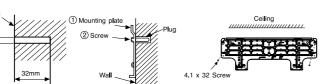
INDOOR

1. Drill holes on wall. 2. Push plug into the holes. (As shown below) (As shown below)

3. Fix the mounting plate on wall with 4.1 x 32 screw

Weigh

Hole for pipe



· Procedures to fix the holder of remote control. 1. Drill holes on wall. 2. Push plug into the holes

# Wall Penetration and Installation of Protection Pipe

Indoor

(As shown below)

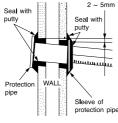
 Drill a ø 65mm hole on wall which is slightly tilted towards the outdoor side Drill the wall at a small Cut the protection pipe

(As shown below)

according to the wall thickness Empty gap in the sleeve of protection pipe should be completely sealed with

putty to avoid dripping of

rain water into the room



Outdoor

Be sure that the wire is not in contact with any metal the protection pipe as wire passing through the hollow part of the wall so as to prevent the possibility of damaged by mouse. Unless it seals completely, any air with high humidity flows from outdoor and

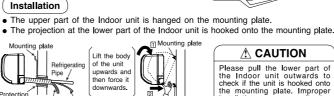
# Installation of the Indoor Unit

# **VERTICALLY DOWNWARD PIPING**

#### Preparation • Connect connecting cord.

2

• Pull out the pipe, connecting cord and drain hose



**⚠** CAUTION Please pull the lower part of the Indoor unit outwards to check if the unit is hooked onto the mounting plate. Improper installation may cause vibration and noise

cords, pipe

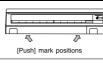
and drain ho

must be laid

together with

## **HOW TO REMOVE INDOOR UNIT** Push up the (PUSH) sections at the bottom of the indoor

unit and pull the bottom plate towards you. Then the claws are released from the stationary plate (The (PUSH) sections are indicated by 2 arrows in the



⚠ CAUTION For horizontally out to right piping

GOOD

For right piping, follow the instruction as belo

Press the upper side of clamp

BAD

Unfold the pipe to do

# HORIZONTAL PIPING

• Please use pliers to pull

(This is an easier way to

out the drain cap.

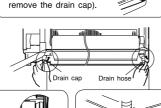
Drain Hose Connecting Cord

# Preparation

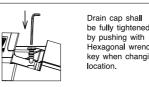
# Change of Drain Hose and Installation Procedures.

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• Exchange the location of drain hose and drain cap during horizontal piping as shown in figure below. Be sure to plug in the drain hose until the insulating material folds upon itself.







by pushing with Hexagonal wrench key when changing



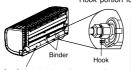
Condensed water may leak out if not CAUTION inserted properly.

**(** 

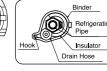
# INSTALLATION OF REFRIGERATING PIPES AFTER CONNECTION

- The refrigerating pipes should be adjusted to fit into the hole on the wall and then ready for further connection.
  The terminals of 2 connected pipes must be covered with insulator used for terminal connection. Then the pipes are wrapped with insulation pipe.
- Connect the connecting cord after removing electrical cover. (Refer to "CONNECTION OF POWER CORD")
   After adjustment, fit the connecting cord and pipes into the space available under the indoor unit. · When connection is at left side, refrigerating pipe and cabinet shall be
- Failing to do so may cause the unit bottom side become warping. Excess binder shall be cut to prevent abnormal sound and water dripping.

Hook portion for binder tightening



Insulation pipe (must be wrapped with vinyl tape at every 120mm).



# The rubber strap used for fixing the insulator should not be tied with great force. Otherwise, this will damage heat insulation and causes water condensation. Pipe p... Rubber strap tied with great force

**⚠** CAUTION

· Please fix in the plastic core

after flaring to avoid copper chips entering the pipes.

## THE CONNECTION OF REFRIGERATING PIPE DURING THE INSTALLATION OF INDOOR UNIT

# Preparation To Install Refrigerating Pipes

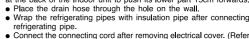
- Refer to below diagram for the connecting refrigerating pipes and cord arrangement.
- The end of the refrigerating pipes are at locations marked with " \( \neg \)" symbol.

0.85m

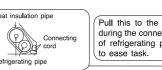
Please bend at a small

# Installation

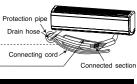
Hang the Indoor unit onto the mounting plate. Use the temporary stand at the back of the Indoor unit to push its lower part 15cm forwards



to "Connection of Power Cord") After adjustment, the connecting cord and refrigerating pipes are placed into the space available under the Indoor unit. The projection of Indoor unit must hook to the mounting plate.







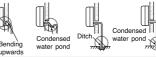
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about 15cm

# 3 Installation of Drain Hose

**CAUTION** 

 Do not guide the drain hose to places where corrosive gases (sulfur, ammonia, etc.) are generated, such as septic tanks and sewer.
Corrosive gas may flow backward from the drain hose to the indoor unit, corrode the copper pipe, or it may cause offensive odors in the room.
 Cut the drain hose at a position 100 mm higher than the floor surface. It may cause water leakage due to air lock or clogging of foreign matter







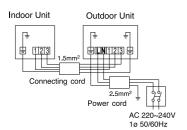
connected or bend.

You are free to choose the side (left or right) for the installation of drain hose. Λ Please ensure the smooth flow of condensed water of the Indoor unit during CAUTION installation. (Carelessness may result in water leakage.)

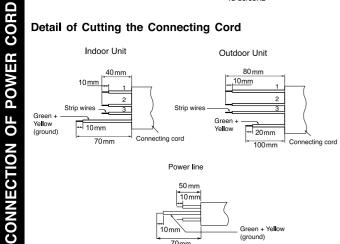
INS RAK-70PPD (EN).indd 1

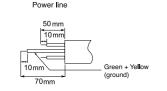
# MARNING • THIS APPLIANCE MUST BE EARTHED.

#### **Procedures of Wiring**



# **Detail of Cutting the Connecting Cord**



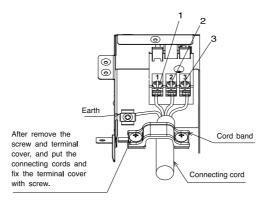


#### **⚠** WARNING

- The naked part of the wire core should be 10 mm and fix it to the terminal tightly. Then try to pull the individual wire to check if the contact is tight. Improper insertion may burn the terminal.
- Be sure to use only wire specified for the use of air-conditioner
- Please refer to the manual for wire connection and the wiring technique should meet the standard of the electrical installation.
- There is an AC voltage drop between the LN terminal if the power is on. Therefore, be sure to remove the plug from its socket.

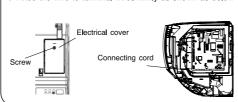
#### Wiring Of The Indoor Unit

- For wire connection of the indoor unit, you need to remove the front cover, the low cover under the body of the unit and terminal cover.
- Remove the cover from the terminal base and screw the cable



#### Method to remove electrical cover

- Remove the screw and electrical cover.
- Insert the connecting cord (1, 2, 3) from the back of unit. • Fixed the wire to terminal wires firmly as shown as below.



#### **⚠ WARNING**

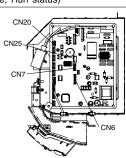
- Leave some space in the connecting cord for maintenance purpose and be sure to secure it with the cord band.
- · Secure the connecting cord along the coated part of the wire using the cord band. Do not exert pressure on the wire as this may cause overheating or fire.



#### How to connect the optional parts

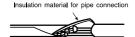
(Dry contact, H-Link/Wi Fi (optional), Wired remote, Run status)

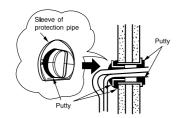
- For cable connection to control P.W.B., you need to remove front cover and electrical box cover.
  - Each connecting location is as below.
- Dry contact: CN6 2 H-LINK/Wi Fi: CN7
- 3 Wired Remote Controller: CN20 (4) Run status: CN25
- Please check and confirm manuals attached to each optional parts for more connection details.
- You can refer to this installation manual how to remove and re-attach the front cover.
- Please be careful not to damage lead wires by edge of plate when connecting the optional parts.



# 1 Insulation And Maintenance Of Pipe Connection

- The connected terminals should be completely sealed with heat insulator and then tied up with rubber strap.
- Please tie the pipe and power line together with vinyl tape as shown in the figure showing the installation of Indoor and Outdoor units. Then fix their position with holders.
- To enchance the heat insulation and to prevent water condensation, please cover the outdoor part of the drain hose and pipe with insulation pipe.
- Completely seal any gap with putty.





# 2 Power Source And Operation Test

#### Power Source

## **⚠** CAUTION

- Please use a new socket. Accident may occur due to
- the use of old socket because of poor contact.

  Please plug in and then remove the plug for 2 3 times This is to ensure that the plug is completely plugged
- into the socket.

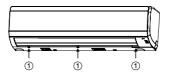
  Keep additional length for the power cord and do not render the plug under external force as this may cause
- poor contact.

   Do not fix the power cord with U-shape nail.

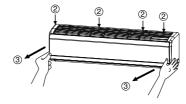
# Operation Test

- Please ensure that the air conditioner is in normal operating condition during the operation test.
- Explain to your customer the proper operation procedures as described in the user's manual.

#### How to remove the front cover

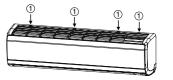


1) Remove the caps and uncrew at lower

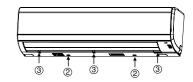


- 2 Firmly press 4 hooks at top of front cover by tools until the hook release from slot
- 3 Pull the front cover to front side.

# How to attach the front cover



 $\ensuremath{\textcircled{\textbf{1}}}$  To assemble front cover back to the unit, certainly hook at upper portion (4 places).



- 2 Insert the bottom of front cover into the slot at "PUSH" marking and ensure bottom area is align from left to right.
- $\ensuremath{\ensuremath}\amb}\amb}\amb}}}}}}}}}}}}}}$

FINAL STAGE OF INSTALLATION