

# IVR 50/24-2 SC

For safe vacuuming of solids such as combustible and hazardous dust and swarf: The mobile, robust IVR 50/24-2 Sc for operation in non-explosive areas.







#### Order no.

#### 9.989-410.0

- Cyclone-like pre-separation system
- Ergonomic container control

Technical data		
EAN code		4054278695006
Supply voltage	Ph / V / Hz	1 / 220 - 240 / 50 - 60
Air flow	l/s / m³/h	148 / 532
Vacuum	mbar / kPa	230 / 23
Container content	I	50
Rated input power	kW	2.4
Vacuuming type		Electric
Connection nominal diameter		ID 50
Accessory nominal diameter		ID 50 / ID 40
Sound pressure level	dB(A)	68
Main filter dust class		Μ
Filter area for main filter	m²	1.75
Weight without accessories	kg	90
Weight incl. packaging	kg	90
Dimensions (L × W × H)	mm	855 × 760 × 1290

Users must receive training on this device.

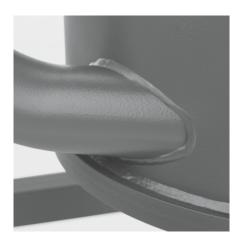
#### Equipment

Container emptying Included in the scope of supply.

Set-down trolley







#### Particularly robust, particularly flexible

- With practical, movable suction hose port/pipe bend.
- Despite its very compact design, it features numerous options for carrying accessories.
- Machine and chassis very robust and equipped with high wall thicknesses.



#### Fitted with two very quiet fan motors

- For powerful suction power and optimum cleaning performance.
- Fans can be switched on separately for individual suction power as required.
- Very quiet drive head ensures that the cooling air is blown out evenly.



#### Convenient, manual filter cleaning

- Effortless operation by means of an ergonomically placed lever if required.
- Extends the life of the filter and thus reduces the maintenance effort.
- Identical cleaning results, regardless of the amount of force used.

# ACCESSORIES FOR IVR 50/24-2 SC 9.989-410.0

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		Order no.	Description	
EMPTYING SUPPORTS				
Emptying bags				
PE emptying bag dia. 540 mm 50 l	1	9.977-885.0		
ACCESORY SETS				
Accessory kit for liquids				
Liquid accessory kit DN 40	2	9.989-660.0	Accessory kit DN 40 for liquid vacuums: PU hose 3 m (9.989-617.0), handle (9.977-679.0), standard nozzle (9.988-401.0), reducer (9.989-690.0), surface nozzle 120 mm (9.988-118.0).	1 🗆
Liquid accessory kit DN50	3	9.989-661.0	Accessory kit DN 50 for liquid vacuums: PU hose 3 m (9.989-619.0), handle (9.977-678.0), standard nozzle (9.988-402.0), reducer (9.977-772.0), surface nozzle 120 mm (9.988-119.0).	
Accessory kit for liquids/chips				
Accessory kit for liquids / sawdust DN40	4	9.989-657.0	Accessory kit DN40 for liquid vacuum and swarf vacuum: 3 m ME-PU hose (9.989-621.0), handle (9.977-679.0), standard nozzle (9.989-674.0), reducer (9.989-690.0), surface nozzle (9.988-118.0)	
Accessory kit for liquids/chips DN50	5	9.989-658.0	Accessory kit DN50 for liquid vacuum and swarf vacuum: 3 m ME-PU hose (9.989-623.0), handle (9.977-678.0), standard nozzle (9.989-673.0), reducer (9.977-772.0), surface nozzle (9.988-119.0).	
Accessory kit for solids/dust				
Accessory kit for solids/dust DN 40	6	9.989-659.0	Accessory kit DN 40 for industrial vacuum cleaners (solids and dust): EVA hose (9.988-088.0), handle (9.977-679.0), standard nozzle (9.988-401.0), reducer (9.989-690.0).	
Accessory kit for solids/dust DN 50	7	9.989-662.0	Accessory kit DN 50 for industrial vacuum cleaners (solids and dust): EVA hose (9.988-090.0), handle (9.977-678.0), standard nozzle (9.988-402.0), reducer (9.977-772.0).	
NOZZLES				
Standard nozzles				
Standard PVC nozzle DN40	8	9.989-674.0	Electroconductive standard PVC nozzle. DN 40.	
Standard PVC nozzle DN50	9	9.989-673.0	Electroconductive standard PVC nozzle. DN 50.	
Standard nozzle silicone DN40	10	9.988-401.0	Stretchy standard nozzle made from silicone, inner cone DN 40.	
Standard nozzle silicone DN50	11	9.988-402.0		
Standard nozzle cuttable rubber DN40	12	9.989-677.0	Standard nozzle, electroconductive, made from cuttable rubber. DN 40.	
Standard nozzle cuttable rubber DN50	13	9.989-675.0	Standard nozzle, electroconductive, made from cuttable rubber. DN 50.	
Standard aluminium nozzle DN40	14	9.980-748.0	Diagonal nozzle made from anodised aluminium, electroconductive, DN 40.	

 $\blacksquare$  Included in the scope of supply.  $\hfill\square$  Available accessories.

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# ACCESSORIES FOR IVR 50/24-2 SC 9.989-410.0



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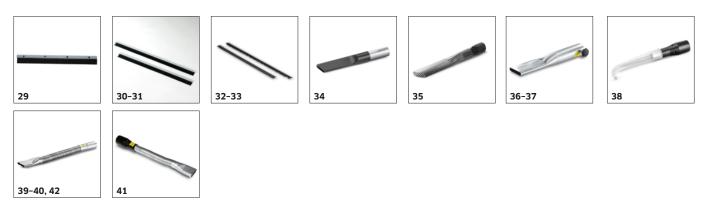




		Order no.	Description	
NOZZLES				
Standard nozzles				
Standard aluminium nozzle DN50	15	9.980-749.0	Diagonal nozzle made from anodised aluminium, electroconductive, DN 50.	
Flexible standard nozzles				
Standard nozzle flexible PVC DN40	16	9.981-420.0	Electroconductive, flexible round nozzle made from galvanised steel, with rubber mouthpiece DN 30.	
Standard nozzle flexible PVC DN50	17	9.981-421.0	Electroconductive, flexible round nozzle made from galvanised steel, DN 50, with rubber mouthpiece DN 30.	
Standard nozzle, flexible, angled 90° PP DN40	18	9.981-429.0	Flexible, electroconductive angled nozzle, DN 40, length: 800 mm.	
Standard nozzle, flexible, angled 90° PP DN50	19	9.981-430.0	Flexible, electroconductive angled nozzle, DN 50, length: 800 mm.	
Floor nozzles				
Aluminium floor nozzle 370 mm DN40	20	9.989-683.0	Floor nozzle, 370 mm, made from aluminium. DN 40.	
Aluminium floor nozzle, el, 370 mm, DN40	21	9.989-682.0	Floor nozzle, 370 mm, made from aluminium. Electroconductive. DN 40.	
Aluminium floor nozzle 200 mm DN50	22	9.981-426.0	Floor nozzle, DN 50, with 200 mm suction width.	
Aluminium floor nozzle 370 mm DN50	23	9.989-664.0	Floor nozzle. 370 mm, made from aluminium. Electroconductive. DN 50.	
Aluminium floor nozzle, el, 370 mm, DN50	24	9.987-612.0	Electroconductive multi-purpose floor nozzle. 370 mm wide, DN 50.	
Aluminium floor nozzle 500 mm DN50	25	9.989-684.0	Floor nozzle, 500 mm, made from aluminium. Electroconductive. DN 50.	
Aluminium floor nozzle, el, 500 mm, DN50	26	9.981-925.0	Floor nozzle with 500 mm suction width and hinge. DN 50, electroconductive.	
Stainless steel floor nozzle el 370 mm DN40	27	9.989-558.0	Multi-purpose floor nozzle (370 mm), electroconductive, DN 40.	
Stainless steel floor nozzle el 370 mm DN50	28	9.988-115.0	Floor nozzle (370 mm) made from stainless steel, electroconductive, DN 50.	

 $\blacksquare$  Included in the scope of supply.  $\hfill\square$  Available accessories.

# ACCESSORIES FOR IVR 50/24-2 SC 9.989-410.0



		Order no.	Description	
NOZZLES				
Floor nozzles				
Floor nozzle rubber strip oil-resistant. 220 mm	29	9.981-923.0	Squeegee with plastic strip for floor nozzle, 220 mm wide.	
Floor nozzle rubber strip 370 mm	30	9.981-914.0	Squeegee with profiled strip for floor nozzle, 370 mm wide.	
Floor nozzle rubber strip 500 mm	31	9.981-915.0	Oil-resistant squeegee with profiled strip for floor nozzle, 500 mm wide.	
Floor nozzle brush strip el. 370 mm	32	9.984-939.0	Electroconductive squeegee for floor nozzle, 370 mm wide.	
Floor nozzle brush strip 500 mm	33	9.980-764.0	Brush strip set for floor nozzle 500 mm, with profiled strip.	
Crevice nozzles	L			
Crevice nozzle PP 15 mm $\times$ 145 mm DN50	34	9.988-117.0	Electroconductive, flat multi-purpose crevice nozzle made from plastic, DN 52.	
Crevice nozzle PU 22 mm × 175 mm DN50	35	9.981-482.0	Crevice nozzle made from PU, DN 50.	
Crevice nozzle 18 mm × 120 mm DN50	36	9.981-442.0	Electroconductive crevice nozzle made from sheet steel, DN 50, with 17 mm slot width.	
Crevice nozzle 25 mm × 120 mm DN50	37	9.981-465.0	Electroconductive crevice nozzle made from sheet steel, DN 50, with 25 mm slot width.	
Flexible crevice nozzles	L			
Flexible crevice nozzle silicone 65 mm DN50	38	9.988-403.0	Flexible crevice nozzle made from silicone, DN 50.	
Flexible crevice nozzle 11 mm × 58 mm DN40	39	9.989-681.0	Electroconductive and flexible crevice nozzle, 11 × 58 mm.	
Flexible crevice nozzle 20 mm × 45 mm DN40	40	9.981-423.0	Flexible and electroconductive crevice nozzle made from galvanised steel with 20 mm slot width, DN 40.	
Flexible crevice nozzle 12 mm × 45 mm DN50	41	9.981-424.0	Flexible, electroconductive galvanised crevice nozzle, DN 50, with 13 mm slot width.	
Flexible crevice nozzle 20 mm × 45 mm DN50	42	9.981-425.0	Flexible and electroconductive crevice nozzle made from galvanised steel with 20 mm slot width, DN 50.	

■ Included in the scope of supply. □ Available accessories.

# ACCESSORIES FOR IVR 50/24-2 SC 9.989-410.0



		Order no.	Description	
NOZZLES				
Surface nozzles				
Silicone surface nozzle 120 mm DN40	43	9.988-118.0	Electroconductive rubber nozzle, angled, DN 40, suitable for use with foods.	
Silicone surface nozzle 120 mm DN50	44	9.988-119.0	Electroconductive rubber nozzle, angled, DN 50, suitable for use with foods.	
Aluminium surface nozzle, 150 mm, DN 40	45	9.989-666.0	Surface nozzle, 150 mm, made from aluminium. DN 40.	
Aluminium surface nozzle 150 mm DN50	46	9.989-665.0	Surface nozzle, 150 mm, made from aluminium. DN 50.	
Liquid nozzles				
Liquid nozzle 900 mm DN50	47	9.981-427.0	Bypass nozzle, DN 50, overall length: 1000 mm.	
Borehole nozzles				
Blind hole nozzle DN40	48	9.989-671.0	90° curved blind hole nozzle with 60 mm diameter.	
Blind hose nozzle angled 60° DN40	49	9.989-669.0	90° curved blind hole nozzle with 48 mm diameter. DN 40.	
Blind hose nozzle angled 90° DN40	50	9.989-667.0	90° curved blind hole nozzle with 60 mm diameter. DN 40.	
Blind hose nozzle angled 90° 200 mm extension DN40	51	9.989-670.0	90° curved blind hole nozzle with 48 mm diameter. DN 40.	
BRUSHES				
Standard brushes				
Standard brush 40 mm DN40	52	9.981-431.0	Flat brush nozzle DN 40.	
Standard brush 40 mm DN50	53	9.981-432.0	Flat brush nozzle DN 50.	
End brushes				
End brush Ø 82 mm DN40	54	9.989-609.0	Electroconductive end brush with 82 mm diameter. DN 40.	
End brush Ø 82 mm DN50	55	9.989-608.0	Electroconductive end brush with 82 mm diameter. DN 50.	
Surface brushes				
Surface brush PP 24 mm DN40	56	9.989-610.0	Electroconductive surface brush. DN 40.	

□ Available accessories.

# ACCESSORIES FOR IVR 50/24-2 SC 9.989-410.0







		Order no.	Description	
BRUSHES				
Surface brushes				
Surface brush 300 mm DN40	57	9.981-911.0	Vacuum brush, 300 mm, with 45° connection, with star screw, horsehair bristles.	
Surface brush 300 mm DN50	58	9.981-912.0		
HOSES				
PVC				
Hose PVC DN50 3 m	59	9.989-615.0	Electroconductive PVC hose, DN 50. Temperature-resistant up to 85 °C. Length: 3 m.	
Hose PVC DN50 5 m	60	9.989-616.0	Electroconductive PVC hose, DN 50. Temperature-resistant up to 85 °C. Length: 5 m.	
PVC hose DN50 15 m without connectors	61	9.989-634.0	PVC hose without tap adapter, DN 50. Electroconductive and temperature-resistant up to 85 °C. Length: 15 m.	
EVA hoses			•	
Hose EVA NW50 3 m	62	9.988-090.0	Electroconductive hose with NW50. Suitable for temperatures up to 65°C. Length: 3 m.	
Hose EVA NW50 5 m	63	9.988-091.0		
EVA hose DN50 15 m without connectors	64	9.989-631.0	EVA hose without tap adapter, DN 50. Electroconductive and temperature-resistant up to 65 °C. Length: 15 m.	
Hose installation sets			•	
Hose installation kit DN50	65	9.989-628.0	Multipiece hose connection kit, DN 50.	
PU hoses			•	
Hose PU DN50 3 m	66	9.989-619.0	Oil-resistant, electroconductive PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 80 °C. Length: 3 m.	
Hose PU DN50 5 m	67	9.989-620.0	Oil-resistant, electroconductive PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 80 °C. Length: 5 m.	
PU hose DN50 15 m without connectors	68	9.989-638.0	PU hose without tap adapter, DN 50. Electroconductive and temperature-resistant up to 80 °C. Length: 15 m.	
ME-PU-hoses			·	
Hose ME-PU DN50 3 m	69	9.989-623.0	Electroconductive, oil-resistant ME-PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 110 $^\circ$ C. Length: 3 m.	
Hose ME-PU DN50 5 m	70	9.989-625.0	Electroconductive, oil-resistant ME-PU hose, DN 50. Suitable for abrasive suction media and temperature-resistant up to 110 °C. Length: 5 m.	

Available accessories.

# ACCESSORIES FOR IVR 50/24-2 SC 9.989-410.0













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		Order no.	Description	
HOSES				
ME-PU-hoses				
ME-PU hose DN50 15 m without connectors	71	9.989-641.0	Electroconductive, oil-resistant ME-PU hose without tap adapter, DN 50. Suitable for abrasive suction media and temperature-resistant up to 110 $^\circ$ C. Length: 15 m.	
HANDLES				
Elbow aluminium 45° DN40	72	9.989-544.0	45° curved handle made from aluminium, DN 40.	
Elbow aluminium 45° DN50	73	9.989-547.0	Handle with 45° bend. Made from aluminium, DN 50.	
Handle DN 40	74	9.977-679.0	45° curved and electroconductive handle made from stainless steel. Inner cone DN 40.	
Handle DN 50	75	9.977-678.0	Electroconductive and 45° curved handle made from stainless steel. Inner cone DN 50.	
Stainless steel handle NW40	76	9.989-036.0	Curved and electroconductive handle made from stainless steel. Angle 45°, inner cone NW 40.	
Stainless steel handle NW50	77	9.988-111.0	Curved and electroconductive handle made from stainless steel. Angle 45°, inner cone NW 50.	
SUCTION TUBES				
Carbon suction tube 1500 mm DN40	78	9.989-552.0	Very light carbon extension tube, electroconductive, DN 40. Length: 1500 mm.	
Carbon suction tube 1500 mm DN50	79	9.989-553.0	Electroconductive, very light carbon extension tube. Inner cone DN 50, 1500 mm long.	
Suction tube 850 mm DN 40	80	9.977-525.0	Steel extension tube, electroconductive, DN 40. Length: 850 mm.	
	81	9.977-531.0	850 mm long extension tube made from steel. Electroconductive and with inner cone DN 50.	
Aluminium suction tube 1500 mm NW40	82	9.989-038.0	Aluminium extension tube, electroconductive, NW 40. Length: 1500 mm.	
Aluminium suction tube 1500 mm NW50	83	9.989-035.0	Electrically conductive suction tube (1500 mm) made of aluminium with 50 mm diameter.	
Stainless steel suction tube 850 mm NW40	84	9.989-039.0	Stainless steel extension tube, electroconductive, NW 40. Length: 850 mm.	

□ Available accessories.

# ACCESSORIES FOR IVR 50/24-2 SC 9.989-410.0

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		Order no.	Description	
SUCTION TUBES				
Stainless steel suction tube 850 mm NW50	85	9.988-114.0	Electroconductive extension tube made from stainless steel. Inner cone NW 50.	
ADAPTERS / REDUCERS / DISTRIBUTORS				
Accessories adapter				
Adapter accessories DN 50 to DN 51	86	9.989-603.0	Steel adapter for connection of DN 50 to DN 51. Electroconductive.	
Adapter accessories DN 51 to DN 50	87	9.989-601.0	Steel adapter for connection of DN 51 to DN 50. Electroconductive.	
Adapter accessories DN50 to DN61	88	9.989-602.0	Steel adapter for connection of DN 50 to DN 61. Electroconductive.	
Adapter accessories DN 61 to DN 50	89	9.989-604.0	Steel adapter for connection of DN 61 to DN 50. Electroconductive.	
Reducers/expanders				
Reduction DN50 to DN40	90	9.981-231.0	Reducer from DN 50 to DN 40. Material: Steel. Electroconductive.	
Expander				
Expansion DN50 to DN70	91	9.981-921.0	Reducer from external cone DN 50 to internal cone DN 70. Material: Steel. Electroconductive.	
Distributor				
Y-piece fitting DN50 to DN40	92	9.981-149.0	Manifold, electroconductive, steel, DN 50/40/40.	
PRE-SEPARATORS				
Pre-separator				
Pre-separator Ef solid materials 100 I DN70	93	9.982-238.0	Mobile pre-separator station with 110 I volume and emptying flap.	
Pre-separator dust 40 I DN40	94	9.989-687.0		
Pre-separator dust 60   DN50	95	9.989-688.0		
Pre-separator drum 200 l	96	9.989-685.0	Standard drum which complies with the ISO 15750-2 standard.	
Pre-separator lid				
Pre-separator cover Op liquids ø 517 mm DN70	97	9.981-666.0	Pre-separator cover DN 70. Suitable for containers with 517 mm diameter.	
Pre-separator cover Op liquids ø 575 mm DN70	98	9.981-662.0	Pre-separator cover DN 70 for 200 litre standard drum (9.989-685.0).	

□ Available accessories.

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## ACCESSORIES FOR IVR 50/24-2 SC 9.989-410.0



		Order no.	Description	
PRE-SEPARATORS				
Pre-separator lid				
Pre-separator cover solid materials ø 517 mm DN70	99	9.981-665.0	Pre-separator cover DN 70. Suitable for containers with 517 mm diameter.	
Pre-separator cover solid materials ø 575 mm DN70	100	9.981-661.0	Pre-separator cover DN 70 for 200 litre standard drum (9.989-685.0).	

□ Available accessories.